

## Total Lean Management (TLM) Solution



### Printing Industry :

#### Problems & Challenges :

- 1) Could not deliver their products to the customers in time
- 2) Order to delivery (OTD) lead time too long
- 3) Low profitability due to high operating cost

#### Solutions :

- 1) Developed their peoples by using TLM thinking & concept
- 2) Implemented SMED and lean automation to create continuous flow
- 3) Made new standardized work to minimize wastes & losses time

#### Results :

- 1) OTD 100%
- 2) Order to delivery (OTD) lead time decreased by 20%
- 3) Operating cost decreased by 15%

