To become a high performance organization



Total Lean Management (TLM) Solution

Automotive Industry :

Problems & Challenges :

- 1) Could not deliver their products within 25 days (OT
- 2) Their products were rejected from the customer continuously
- 3) Materials and parts shortage continuously

Solutions :

- 1) Developed their peoples by using TLM thinking & concept
- 2) Made a continuous flow and pull system in place
- 3) Made new standardized work to minimize wastes & losses Results :
- 1) OTD 100% (within 25 days)
- 2) Zero reject rate
- 3) Zero materials & parts shortage
- 4) Reduced lead time by 50%









1 made 2 made 4 made

TLM Management Style

To become a high performance organization



Total Lean Management (TLM) Solution



Automotive Industry :

Problems & Challenges :

1) Could not deliver their products to the customers in time

2) Low profitability due to high operating cost

Solutions :

1) Developed their peoples by using TLM thinking & concept

2) Reduce production lead time and improved machine efficiency

3) Made new standa dized work to minimize wastes & losses

Results :

2) Reduced cost by 20 Mil.Baht/Year

3) EBITC up by 5%

TLM Management Style

To become a high performance organization



Total Lean Management (TLM) Solution

Automotive Industry :

Problems & Challenges :

- 1) Their products were rejected from the customer continuously
- 2) Low profitability due to high operating cost

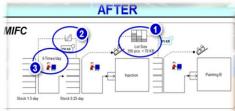
Solutions :

- Developed their peoples by using TLM thinking & concept
 Implemented pokayoke and reduced inventory & lead time
 Made new standardized work to minimize wastes & losses
 Results :
- 1) OTD 100%
- 2) Reduced reject rate to be 3 ppm
- 3) Reduced cost by 20 Mil.Baht/Year
- 4) EBITC up by 5%

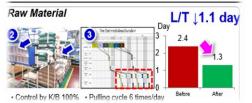


NHOUSE IMPROVEMENT ACTIVITY 2011









TLM Management Style