

Total Lean Management (TLM) Solution

Automotive Industry :

Problems & Challenges :

- 1) Could not deliver their products within 25 days (OTD)
- 2) Their products were rejected from the customer continuously
- 3) Materials and parts shortage continuously

Solutions :

- 1) Developed their peoples by using TLM thinking & concept
- 2) Made a continuous flow and pull system in place
- 3) Made new standardized work to minimize wastes & losses

Results :

- 1) OTD 100% (within 25 days)
- 2) Zero reject rate
- 3) Zero materials & parts shortage
- 4) Reduced lead time by 50%



MODEL LINE : HARD TOP



Total Lean Management (TLM) Solution

Automotive Industry :

Problems & Challenges :

- 1) Could not deliver their products to the customers in time
- 2) Low profitability due to high operating cost

Solutions :

- 1) Developed their peoples by using TLM thinking & concept
- 2) Reduce production lead time and improved machine efficiency
- 3) Made new standardized work to minimize wastes & losses

Results :

- 1) OTD 100%
- 2) Reduced cost by 20 Mil.Baht/Year
- 3) EBITC up by 5%

“Succeeded story”



Total Lean Management (TLM) Solution

Automotive Industry :

Problems & Challenges :

- 1) Their products were rejected from the customer continuously
- 2) Low profitability due to high operating cost

Solutions :

- 1) Developed their peoples by using TLM thinking & concept
- 2) Implemented pokayoke and reduced inventory & lead time
- 3) Made new standardized work to minimize wastes & losses

Results :

- 1) OTD 100%
- 2) Reduced reject rate to be 3 ppm
- 3) Reduced cost by 20 Mil.Baht/Year
- 4) EBITC up by 5%

